
APPENDIX I
(MARKED-UP VERSION OF AMENDED CLAIMS)

1. (Twice Amended) A low positive pressure canned food having an internal pressure inspection aptitude in which contents are filled and sealed in a seamless can having comprising a body and a bottom thereof molded integrally so that can internal pressure assumes at least a low positive pressure state with respect to the outside atmospheric pressure, characterized in that the can internal pressure is in a range of from 0.2 to 0.8 kgf/cm² at room temperature, the bottom of said seamless can has an annular grooveground portion of which a grooveground diameter is 70 to 90% of that of the can in a vicinity of an outer peripheral portion and being convex relative to the exterior of the can, an outside of the annular ground ground portion constitutes including an external rising wall including having a first inclined portion inclined rising outwardly away from a longitudinal centerline of the can and a second inclined portion inclined externally to be larger away from the longitudinal centerline of the can and having a slope greater than the first inclined portion, and a top of the external rising wall is connected to a lower end of a body wall, an inside of said annular grooveground portion constitutes an internal rising wall which rises inwardly towards the longitudinal centerline of the can and has a flat configuration as viewed in cross-section, said internal rising wall being internally formed with a bottom wall having a substantially flat shape and a height of 0.5 to 6 mm from a grooveground surface, and a bottom of the internal rising wall of said annular grooveground portion is formed with an annular bead being concave relative to the exterior of the can and having a depth of 0.1 to 4 mm inwardly extending into the interior of the can from the surface of said bottom so as to have an internal pressure inspection aptitude for detecting internal pressure by measuring a vibration frequency of the bottom wall generated by striking a vicinity of a central portion of the bottom wall by an electromagnetic pulse.

10. (Twice Amended) A can for low positive pressure canned food having an internal pressure inspection aptitude in which contents are filled and sealed so that can internal pressure assumes at least a low positive pressure state in a range of 0.2

kgf/cm² and 0.8 kgf/cm² at room temperature and with respect to an outside atmospheric pressure, characterized in that comprising: a body and a bottom are seamlessly molded integrally, said bottom has an annular ~~groove~~ground portion of which ~~groove~~ground diameter is 70 to 90% of that of the body in a vicinity of an outer peripheral portion ~~and being convex relative to the exterior of the can, an outside of the~~ annular ground portion constitutes ~~including~~ an external rising wall ~~including~~ ~~having~~ a first inclined portion inclined ~~rising outwardly away from a longitudinal centerline of the can and a second inclined portion inclined externally to be larger away from the longitudinal centerline of the can and having a slope greater than the first inclined~~ portion, and a top of the external rising wall is connected to a lower end of a body wall, an inside of said annular ~~groove~~ground portion constitutes an internal rising wall which rises ~~inwardly towards a longitudinal center~~ of the can and has a flat configuration as viewed in cross-section, said internal rising wall being internally formed with a bottom wall having a substantially flat shape and a height of 0.5 to 6 mm from a ~~groove~~ground surface, and a bottom of the internal rising wall of said annular ~~groove~~ground portion is formed to be projected with an annular bead ~~being concave relative to the exterior of the can and having a depth of 0.1 to 4 mm inwardly extending into the interior of the can from the surface of said bottom wall so as to have an internal pressure inspection aptitude for detecting internal pressure by measuring a vibration frequency of the bottom wall generated by striking a vicinity of a central portion of the bottom wall by an electromagnetic pulse.~~

14. (Twice Amended) The can according to claim 10 or 12, wherein said annular bead has a gradually inclined portion ~~continuous to the bottom wall from the top thereof wherein the gradually inclined portion connects the annular bead to the bottom wall.~~